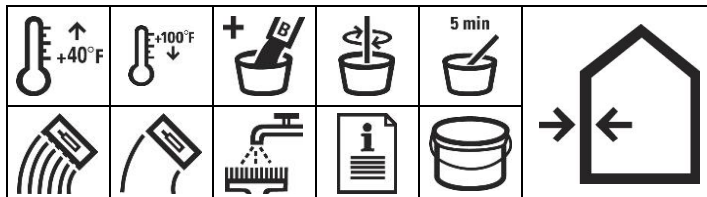


Sto Primer/Adhesive

80100 Sto Primer/Adhesive



Technical Data

REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS
Surface Burning	ASTM E-84	< 25 Flame Spread < 450 Smoke Developed	0 5
Adhesion (psi)	ASTM C-297 Modified	> 15 psi or no failure of adhesive	> 20 Gypsum Sheathing* > 15 EPS Board* > 60 Concrete Block* > 25 Dens-Glass® Gold**
Impact Strength	EIMA 101.86	Standard Impact Classification	Pass
VOC (g/L)	This product complies with US EPA (40 CFR 59) and South Coast AQMD (Rule 1113) VOC emission standards for architectural coatings. VOC less than 50 g/L.		

* Failure of substrate
 ** Dens-Glass Gold is a registered trademark of G-P Gypsum Corp.

Sto Primer/Adhesive is an acrylic-based material used as an adhesive and base coat in the StoTherm® ci System. It is a two-component product to be combined with Portland cement.

Coverage
 "Through the wall": 8.8-11.1 m² (95-120 ft²) per pail, when used for both adhesive and base coat applications).

As an adhesive over sheathing and smooth masonry: 18.6-23.2 m² (200-250 ft²) per pail, applied with a 13 mm x 13 mm (1/2" x 1/2") U-notched trowel having 51 mm (2") spread between notches.

As an adhesive over rough or uneven masonry: 6.5-8.4 m² (70-90 ft²) per bag, applied with a 16 mm x 16 mm (5/8" x 5/8") square-notched trowel having 16 mm (5/8") spread between notches.

As a base coat: 15.3-19.5 m² (165-210 ft²) per pail.
 As a skim coat: 16.7-24.2 m² (180-260 ft²) per pail.

Coverages may vary depending on application technique and surface conditions.

Features Benefits

1 Creamy Smooth Consistency	Trowels on easily; increases job site productivity
2 Vapor Permeable	Allows substrate to breathe naturally; resists blisters caused by trapped vapor
3 Polymer-Modified	Excellent adhesion; increases durability and freeze/thaw resistance
4 Low VOC	Meets South Coast Air Quality Management District Requirements

Surface Preparation

As an adhesive
StoGuard® Air/Moisture Barrier: ensure surface is clean, dry and free of surface contamination. Install StoTherm ci insulation board with adhesive within 30 days of the application of Sto Gold Coat, or clean the surface and recoat with Sto Gold Coat.

Concrete or Masonry: surfaces must be clean, dry and free of frost, damage and all bond-inhibiting materials, including dirt, efflorescence, laitance, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired. Avoid application over irregular surfaces. Resurface, patch or level surfaces to required tolerance and smoothness with appropriate Sto leveling materials.

Refer to ASTM D-4258 and ASTM D-4261 for complete details on preparing cementitious substrates for coatings.

Glass Mat Gypsum Sheathing in Compliance with ASTM C 1177: ensure surface is clean, dry and free of surface contamination. Sheathing must be installed and protected in accordance with manufacturer's and building code requirements. Remove and replace weather-damaged sheathing. Avoid application over irregular, out of plane surfaces. Install StoTherm ci insulation board with adhesive within 30 days of installation of the sheathing.

Packaging
 19L (5 gal.) pail.

Shelf Life
 12 months, if properly stored and sealed.

Storage
 Protect from extreme heat [32°C (90°F)], freezing, and direct sunlight.

Sto Primer/Adhesive

Surface Preparation cont.

As a base coat StoTherm ci Insulation Board: insulation must be rasped and free of all bond inhibiting materials.

Concrete or Masonry: surfaces must be clean, dry and free of frost, damage and all bond-

inhibiting materials, including dirt, efflorescence, laitance, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired.

Mixing

Mix equal parts of Sto Primer/Adhesive to Type 1 Portland cement by volume. Mix with a clean, rust-free electric drill and paddle. Allow to set approximately five minutes, adjust mix if

necessary by adding up to 0.24 L (8 fl. oz.) of water, and remix to a uniform consistency. Avoid re-tempering after mixing of product.

Application

Apply only to sound and clean, dry, properly prepared, frost-free surfaces.

As an adhesive: Apply to the back of the insulation board with the appropriate size notched trowel. When using Sto's M-8 Spray pump apply directly onto the substrate. Form uniform ribbons of adhesive parallel to the short dimension of the board so the ribbons are oriented vertically in relation to the plane of the wall. Immediately install the board horizontally with staggered joints and apply firm pressure over the entire board surface. Do not delay installation once adhesive is applied.

As a base coat: Apply with spray equipment such as Sto's M-8 Spray Pump or apply manually with a stainless steel trowel to an approximate thickness of 1/8" (3 mm). Work horizontally or vertically in strips of 40" (1 m) and immediately embed Sto Mesh in the wet Sto Primer/Adhesive by troweling from the center to the edges of the mesh. Avoid wrinkles in the mesh and smooth the base coat to eliminate trowel marks.

Minimum recommended dry thickness of the reinforced base coat is 1.6 mm (1/16") when dry.

Reapply additional base coat if necessary to achieve minimum thickness as soon as the first application is dry.

As a skim coat: Apply in one application to a maximum thickness of 1.6 mm (1/16") to the prepared surface and smooth the surface.

Protect from rain, freezing and continuous high humidity until completely dry.

Sto recommends priming using the appropriate Sto Primer prior to application of finish.

Curing/Drying

Dries within 24 hours under normal drying conditions [21°C (70°F), 50% RH]. Allow additional drying time during cold, humid, or wet weather until insulation board is fully adhered before rasping, and before application of primer or finish to hardened Sto Primer/Adhesive.

Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

Limitations

- Use Sto Primer/Adhesive only when surface and ambient temperatures are above 4°C (40°F) and below 38°C (100°F) during application and drying period.
- Prevent rapid loss of moisture from exposure to direct sun, wind and high temperatures.
- Sloped surfaces: refer to Sto details.
- Sto Primer/Adhesive should not be used as a finish coating.
- Sto Primer/Adhesive should not be used on weather-exposed horizontal or below grade surfaces or where immersion in water may occur.
- Sto Primer/Adhesive should not be used over wood surfaces except for wood sheathing surfaces protected with StoGuard®.

Health And Safety

Health Precautions

Product is water-based. As with any chemical construction product, exercise care when handling.

WARNING!

Causes eye and skin irritation.

Precautionary Statement

Wash hands thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

FIRST AID MEASURES

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Spills

Collect with suitable absorbent material such as cotton rags.

Disposal

Dispose of in accordance with local, state or federal regulations.

Warning

KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet for further health and safety information. Safety Data Sheet (SDS) is available for download at www.stocorp.com

LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp.

Refer to Sto Specifications for more complete information on proper use and handling of this product.

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Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Canada Ltd. website, www.stocanada.com.