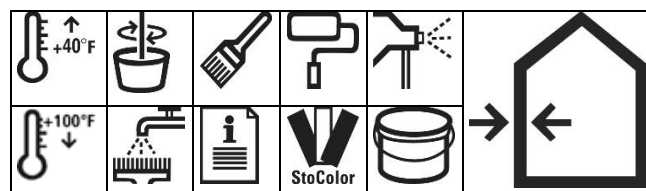


PRODUCT BULLETIN

StoColor® Acryl Flat

Product Number: 80201



PRODUCT DESCRIPTION

StoColor Acryl Flat is an acrylic based decorative and protective wall coating used over prepared vertical, above grade concrete, concrete masonry, EIFS, stucco, and previously painted wall surfaces.

FEATURES	BENEFITS
Acrylic Based	Excellent adhesion: weather-resistant; promotes color stability
Vapor Permeable	Allows substrate to breathe naturally; resists blisters caused by trapped vapor
800 Standard Colors	Increased design options; match existing colors easily
Cleans up with Water	Tools can be reused; no hazardous solvents needed; environmentally friendly
Low VOC	Safe for workers and the environment

COVERAGE (per pail)

940-1270 ft² (85-115 m²) per pail per coat over smooth primed substrate.

Coverage will vary depending on substrate condition and texture, application technique, waste factor, final film thickness, and other variables that may exist.

Packaging: 5 gallon pail (19L)

Color: 800 Standard Colors or Custom Color Match

Sheen: Flat (sheen may vary slightly with colorant load and from roller versus spray application)

Shelf Life: 18 months, if properly stored and sealed.

Storage: Store in a dry area, between 50°F (10°C) and 85°F (29°C). Protect from direct sunlight, extreme heat [90°F (32°C)] and freezing.

SURFACE PREPARATION

All surfaces must be structurally sound, clean, dry, and free of frost and surface contamination such as dust, dirt, salts, grease, oils, efflorescence, mold, algae, mildew, or any other condition that may affect adhesion. Use appropriate repair methods for the substrate to repair pitting, spalls, cracks, peeling, blistering, delamination, weak surface conditions such as laitance, water damage, or other defects that may exist. If pressure washing, follow necessary safety precautions and adjust pressure to avoid damage to the underlying substrate. For mold, algae, and mildew removal, treat surfaces with a commercial mildew removal and/or wash product, carefully following manufacturer's application and safety directions for use and handling, including any special requirements when used in preparation for application of paints or coatings.

MIXING

Use at a preconditioned temperature of 70 ± 5°F (21 ± 3°C). Mix undiluted product for 3 minutes using a slow-speed drill and a mixing paddle. Mix thoroughly to a uniform consistency.

HEALTH & SAFETY

WARNING: Causes eye and skin irritation.

Precautionary Statement: Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

FIRST AID MEASURES: Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention. Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Store locked up.

Spills: Collect with suitable absorbent material such as cotton rags.

Disposal: Dispose of in accordance with local, state or federal regulations.
Warning: KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet (SDS) on www.stocorp.com for further health and safety information.

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APPLICATION

Vertical Wall Surfaces

Apply only to sound and clean, dry, properly prepared, frost-free surfaces. Do not apply over damp surfaces or during rain, hail, or snow events or if rain, hail, or snow is imminent. Apply in two uniform coats by brush, roller or with proper spray equipment to prepared/primed substrate at 6-8 WFT to achieve 2.5-3.3 DFT per coat. Apply coating in a continuous application, always working from a wet edge or architectural break to eliminate cold joints. Back roll open texture surfaces such as concrete masonry. Allow sufficient time for drying between coats.

Substrate	Min. Age	Primer	WFT(DFT)
Concrete	7d	StoPrime Hot	5 (2.1)
Stucco	7d	StoPrime Hot	5 (2.1)
CMU	28d	StoPrime Block Surfacers HP	14-16 (7.3-8.3)
EIFS	N/A	StoPrime Sand	4-6 (1.6-2.3)
Painted Surface Primer	N/A	Depends on paint & its condition. Test to determine best primer	

Note: Selection of proper primer can vary depending actual substrate conditions such as pH, absorption, texture, and desired aesthetic look. In some cases, a primer may not be necessary. Evaluate surface condition and adhesion to surface.

IMPORTANT

ALWAYS check color for proper match. If color does not match, STOP-call your Sto representative. Minor shade variations may occur from batch-to-batch (refer to batch number on pail). Avoid installing separate batches side-by-side and avoid application in direct sunlight. See Tech Hotline Nos. 0694-C, 0893-EC and 1202-CF for helpful tips on prevention of color problems. Prepare a job site mock-up of the final coating assembly to verify aesthetics and adhesion to properly prepared/primed surfaces as specified by design professional or owner's quality assurance agent.

Curing/Drying

Product dries within 24 hours under normal drying conditions [70°F (21°C), 50% RH]. Drying time varies with temperature/humidity and surface conditions. Protect installed product from rain, freezing, and continuous high humidity until completely dry.

Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

Maintenance

Repair cracks or other damage to façade and recoat at intervals as needed to maintain fresh appearance. Repair balconies, scuppers, flashing and similar water shedding elements that lack drip edges or that fail to shed water from the façade surface. Prevent or repair leaks from roofs, parapets, windows, sealants, or other components of construction, and prevent accumulation of water inside the wall assembly during and after construction. Water accumulation behind the coating can cause damage to the coating and/or underlying construction.

LIMITATIONS

- Apply when ambient and surface temperatures are 40°F (4°C) and rising, and below 100°F (38°C)
- Do not apply if the surface temperature is less than 5°F (2.8°C) above the ambient dew point temperature.
- Do not use below grade, or in areas subjected to hydrostatic pressure, water immersion, ponding, or puddling.
- Do not overcoat with solvent-based materials.
- Efflorescence of Portland cement-based substrates such as concrete, stucco, and concrete masonry sometimes causes staining or discoloration on the surface of applied coatings. Efflorescence is neither caused nor prevented by the Sto coating.
- Not to be used directly on wood or metal surfaces

LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp.

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TECHNICAL DATA

REPORT	TEST METHOD	TEST CRITERIA	TEST RESULT*
Alkali Resistance	ASTM D1308	4 hours exposure	No lifting, wrinkling, disintegration, or color change
Efflorescence Blocking	ASTM D7072	48 hours in humidity cabinet at 100°F (39°C)	No efflorescence observed
Adhesion to Concrete psi (MPa)	ASTM D7234	>50 (0.344)	560 (3.86)
Resistance to Wind Driven Rain	ASTM D6904	No visible water leaks after 24 hour water spray with 98 mph (158 km/h) equivalent wind speed	No visible water leaks when applied in 2 coats at 5-7 WFT each (0.06 lbs gain)
Water Vapor Permeability Perms (ng/Pa·s·m ²)	ASTM 1653** Wet-cup method	2 coats at 6 mils WFT each	25 (1430)
Solids Content by Volume (%)	ASTM D2697	N/A	41%
VOC (g/L)	This product complies with US EPA (40 CFR 59) and South Coast AQMD (Rule 1113) VOC emission standards for architectural coatings. VOC less than 50 g/L.		
* Results are based on lab testing under controlled conditions. Results can vary between labs or from field tests.			
**D1653 results are estimates based on E96 wet cup method			

Sto Canada Ltd.
1821 Albion Road
Unit 1 – 2
Etobicoke, ON M9W 5W8
CANADA
Tel: 416 855 0460
www.stocanada.com

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ATTENTION

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Canada Ltd. website, www.stocanada.com