



# **Sto-Ecoshapes Designer** Prefabricated Render Finish Shapes

With Sto-Ecoshapes, your creativity is truly limited only by your imagination. Whether you are designing a building with a rainscreen cladding, stucco or continuous insulation system, Sto-Ecoshapes can provide the finishing touch that gives your design a one-of-a-kind look. The details, illustrations, general technical information and drawings contained in this brochure are merely examples used to capture the basic functions of this innovative product.

# Prefabricated render finish shapes

Sto-Ecoshapes are made from 90%-plus mineral components. When it comes to the manufacturing process, you decide on the shape, color, and texture of the render elements.



### Manufacturing process

A glimpse into the simplified manufacturing process highlights how customizable Sto-Ecoshapes is. First, the shape (template) and color (raw compound) of the render elements can be customized. In the subsequent manufacturing process, the surface of the compound can be given a customized texture while it is still wet using various tools (texturing). There are also additional opportunities to customize the design when applying the shapes to the building.



### Sustainable facade cladding

- Over 90% of the raw material for Ecoshapes consists of mineral components.
- The material is then carefully dried at 60° to form the final render elements.
- The material is light weight, which means a single truckload can supply enough finished Ecoshapes for 64,500 square feet of facade surface.

#### Mould template

The template is produced in accordance with the designer's specifications.

### Factors influencing the design:

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The raw material, a compound similar

to render, is placed into the template.

· Color

Raw mixture

Shape Format (maximum format: 840 mm x 420 mm x 8 mm, larger formats available upon request)

### Trowelling off excess material

To achieve a uniform layer thickness, the raw compound is trowelled off over the template.

#### Texturing

The wet compound is textured using various tools. Additive color shades and granulates (special effect aggregates made from glass, silicon carbide, etc.) can be added upon request for further customization.

### Factors influencing the design:

 Tools
 Direction of tool use (linear, in a criss-cross pattern)

### Packaging

The prefabricated shapes are packed in suitable packaging (in accordance with the planned laying pattern if applicable). One truck can transport enough material to cover a 64,583 ft2 (6,000 m2) project.

#### Application

The prefabricated shapes are applied to the building.

### Factors influencing the design:

- Full-surface use
- · Use in specific areas
- Color shade of joint (low-contrast or rich in contrast)
- · Joint width

# **Design parameters**

### Shape Maximum format 840 mm x 420 mm



### Texture

Eight basic textures; individual textures available on request



### Color

The raw compound of the Sto-Ecoshapes and joint material are tintable.



An example of customized design using the parameters of shape (triangle), texture (100 and 250), and color (Sto-Ecoshapes: AC 16282 and AC 16286; joint material: AC 16280)



## **Reference Project:** Polychrome, patterned finish

With Sto-Ecoshapes, designers can achieve a broad range of arresting effects -- from symmetrical to whimsical. This representative project in Tilburg, Netherlands consists of four residential units with a "statement" facade. Its surface is made up of convex and concave Ecoshapes set at 90 degrees to one another with a striking grass-colored surface. The jigsaw-puzzle pattern is enhanced by the light gray wavy joints, and in an interesting touch, the flexible elements of the cladding extend over the rounded edges of the building. It all adds up to a harmonious whole.

"Zuringhof" residential building, Tilburg, NL

Architects:

van den hout & kolen architecten, NL-Tilburg





Shape A:198 mmShape B:290 mmTexture:100 + ac<br/>(non-lineArrangement:polychro<br/>pattern l

198 mm x 290 mm 290 mm x 198 mm 100 + additive color shades (non-linear) polychrome, pattern-based use

840 mm



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# **Reference Project:** Polychrome, patterned Sto-Ecoshapes combined with standard finish

This school in Lochen, NL demonstrates how a rendered facade can be combined with Sto-Ecoshapes to achieve a distinctive look. The architects have combined a smooth texture with warm, light-brown shades in a scale-like design. The pentagonal shapes can be arranged in a variety of ways, making the facade come alive. The overall appearance is further accentuated by the different color combinations and discernible joints. Because they are flexible, the Sto-Ecoshapes were easy to apply to the curvy two-story structure.

"De Garve" educational building, Lochem, NL.

Architects: 19 Het Atelier, NL-Zwolle



Shape B:650 mm x 275 mmTexture:100Arrangement:polychrome,<br/>pattern-based finish in<br/>specific areas







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# One unique custom finish, many options

Whether you design a building with a rainscreen cladding, stucco or continuous insulation systems, Sto-Ecoshapes can be used as the finish layer and give your design a unique look.



Lamina layer of Sto-Ecoshapes that can go over a wide variety of substrates and can be incorporated in numerous wall cladding systems.

**Note:** All details shown in this brochure are not dimensionally accurate. The applicator/customer is solely responsible for determining the suitability and completeness of the products used for the respective construction project. All specifications and information are project specific and this brochure does not constitute work, detail, or installation plans. The technical specifications and product information included in the Technical Data Sheets and system descriptions/approvals must be observed.





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